

Date: Tuesday, 12/20/2005 3:36:56 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER
Job Number	: 25325		
Estimate Number	: 10001		
P.O. Number	: N/A	Part Number	: D2213
This Issue	: 12/20/2005 S.O. No. : N/A	Drawing Number	: D2213 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/20/2005 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 24393	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/20/2006
Checked & Approved By	: <u>SEE COMMENT BELOW</u>	Qty:	160 Um: Each
Comment	: Est Rev: C Turned In-House 05-10-17 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 1.1000 in(s)/Unit Total : 176.0000 in(s)  
 MATERIAL: 6061-T6 Round Bar .750"  
 (M6061T6R0750)  
 Batch: M19430

*Inf 06/01/13*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
 1-TURN AS PER FOLIO FA113 & DWG D2213 ,  
 FOLIO REV: A  
 DWG REV: B

2-DEBURR AS REQUIRED

*BC*

*06.01.19*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*BC*

*06.01.19*

*160*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*SA*

*06.01.19*

*160*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: 29

*CL 06/01/26*

*159*

4.1 Chemical Conversion as per Part QSE 005 4.1 (SAD 06.01.25) 159  
 4.2 QC3. Inspected CCC *06.01.25*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 12 Date: 06/01/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:36:56 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 25325

Part Number: D2213

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/01/27

159

159 06/01/27

Job Completion



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<i>25325</i>
<b>Description:</b> Spacer		<b>Part Number:</b>	<b>D2213</b>
<b>Inspection Dwg:</b> D2213 <b>Rev:</b> B			<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**      ☐ **Prototype**

[illegible]

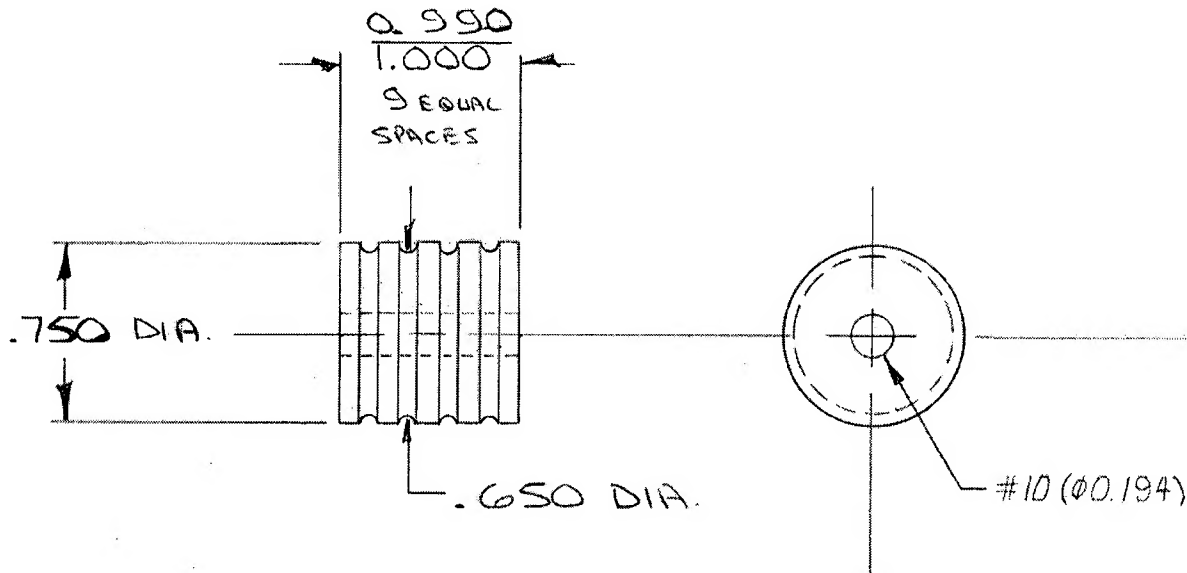
Measured by:	BG	Audited by:	SA	Prototype Approval:	N/A
Date:	06.01.16	Date:	06.01.16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	

**DART**



DRAWN BRADLEY 94.2.9		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN BRADLEY 94.2.9	DRAWING NO. DZZ13	REV. B	SHEET 1 OF 1
STRESS		TITLE SPACER	
B	95:08:17	#10 HOLE ADDED	



MATERIAL

ALUMINUM ALLOY 2011-T3

CHRONOLOGY  
REVISIONS  
ENGINEERING  
UNCONTROLLED  
SUBJECT TO  
WITH OUT

WORK

25325